

A Versadrive exclusive innovation, the ImpactaStep Cutter offers combined drilling and reaming on materials up to 12mm thick..

Featuring 5 individual cutting diameters and a straight flute design for strength and easy resharping, the ImpactaStep Cutter is optimised for use with Impact Drivers and Impact Wrenches as well as the latest range of VersaDrive Premium Magnet Drills.

VersaDrive ImpactaStep Cutters have a patented non-slip, Hex shank suitable for use in any standard 1/2" drill chuck for cordless or pistol drills or used with a VersaDrive Rapid Lock adapter for use in a wide range of powertools such as Magnetic Drills.



Features & Benefits

- 5 drill bits in one
- Create & enlarge holes in material up to 12mm thick
- Safety breakthrough collar to prevent injury & damage
- Fast, smooth drilling & reaming with minimal kickback
- Specially hardened for impact wrench use
- GoldMax low-friction titanium coating to stop burn out

RECOMMENDED FOR USE WITH:

Impact Drivers
Impact Wrenches
Rotary Drills

CAN ALSO BE USED WITH:

SDS+ Adapter
Extension Arbor



ADAPTERS



Impact Driver Adapter
111026-014A
Page 12

Impact Wrench Adapter
111130-012A
Page 12

Use with any
standard drill
chuck

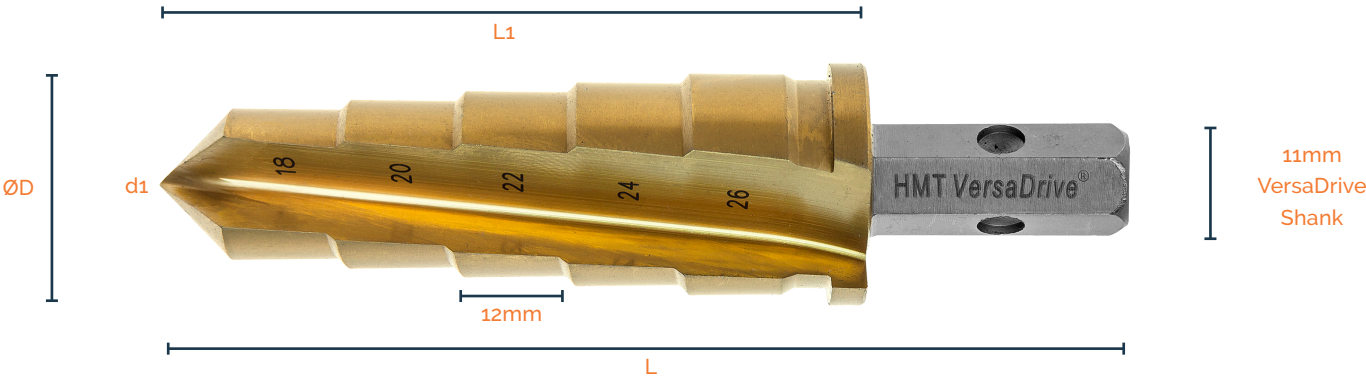
Magnet Drill Adapter
111035-01
Page 13

SDS+ Adapter
112010-01
Page 14

Quick Guide

- For fastest performance use on impact wrenches & impact drivers
- Pilot drilling is recommended for a faster operation and to enhance tool life
- When used for reaming, tool should be rotating before starting cut with steady pressure

Watch the video &
find more info online



VersaDrive ImpactaStep Cutter

	Part No	Ø D mm	d1 mm	l1 mm	L mm	Step Diameters	Step Depth
Metric	506010-0160	16	8	79	107	8 - 10 - 12 - 14 - 16mm	12mm
	506010-0220	22	14	82	110	14 - 16 - 18 - 20 - 22mm	12mm
	506010-0260	26	18	84	112	18 - 20 - 22 - 24 - 26mm	12mm
	506010-0320	32	24	87	115	24 - 26 - 28 - 30 - 32mm	12mm

Inch	506030-0010	9/16"	5/16"	12	4 3/16"	5/16 - 3/8 - 7/16 1/2 - 9/16"	12mm
	506030-0020	13/16"	9/16"	12	4 5/16"	9/16 - 5/8 - 11/16 3/4 - 13/16"	12mm
	506030-0030	1 1/16"	13/16"	12	4 7/16"	13/16 - 7/8 - 15/16 1 - 1 1/16"	12mm

Impact Wrenches	Impact Drivers	SDS Drill (Rotary)	Cordless Drill	Pillar Drill Press	Magnet Drill
Powertool Recommendations (Mild Steel Material)					
●	○	○	●	●	●
●	○	×	●	●	●
●	×	×	○	●	●
●	×	×	○	●	●

●	○	○	●	●	●
●	○	×	●	●	●
●	×	×	○	●	●

● Optimal ○ Possible (Refer to data sheet)
× Not Recommended

ImpactaStep Sets

Part No:	Set Contents
506010-SET1	HMT VersaDrive IMPACTASTEP Cutter Set 16, 22, 26mm
506030-SET1	VersaDrive IMPACTASTEP Cutter Set, 9/16, 13/16, 1-1/16"



"My favourite tool must be the new ImpactaStep cutter. Being able to carry just a few TurboTip drill bits & the cutter means most work can be tackled. Often used with 12v impact tools."

James Sinclair
Dexta Moors