

VersaDrive reamers are the perfect hole alignment and enlarging tool for metalworkers & steel erectors for keeping the job moving when a hole is misaligned or the incorrect size for the fixing.

Featuring a specially designed 6 flute cutting geometry and Titanium coating, VersaDrive Reamers are fully Impact rated and perform fastest when used with an Impact wrench providing ultimate cutting performance with virtually no powertool kickback.

VersaDrive Reamers have a patented non-slip, Hex shank suitable for use in any standard 1/2" drill chuck for cordless or pistol drills or used with a VersaDrive Rapid Lock adapter for use in a wide range of powertools such as Magnetic Drills.



**Features & Benefits**

- Precision 6-flute design for smooth cutting
- Safer reaming with minimal kickback
- Specially hardened for impact wrench use
- High grade tool steel for high accuracy and long life
- Goldmax low-friction titanium coating to stop burn-out
- High strength, non-slip shank design

**RECOMMENDED FOR USE WITH:**

**Impact Drivers**  
**Impact Wrenches**  
**Rotary Drills**  
**Magnet Drills**

**CAN ALSO BE USED WITH:**

**SDS+ Adapter**  
**Extension Arbor**



**ADAPTERS**



**VersaDrive Impact Adapters**  
111026-014A & 111130-012A  
Page 12



**Magnet Drill Adapter**  
111035-01  
Page 13



**Use with any standard drill chuck**



**SDS+ Adapter**  
112010-01  
Page 14

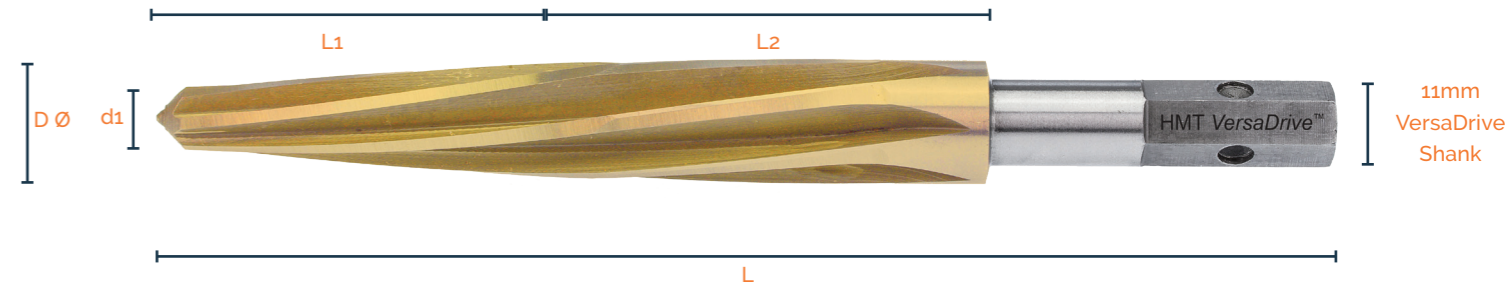


**Extension - 300mm**  
111015-300  
Page 14

**Quick Guide**

- For fastest performance use on impact wrenches & impact drivers
- Not recommended for impact use with Flame or Plasma cut holes. Use with a Magnet Drill
- Reamer should be rotating before starting the cut & steady feed pressure used throughout
- For materials thicker than 20mm use of ImpactaMag reamers is recommended - see p.83

Watch the video & find more info online



**VersaDrive Reamers**

	Part No.	D Ø mm	d1 Ø mm	l1 mm	l2 mm	L mm
<b>Metric</b>	501030-0080	8mm	4.4	34	36	108
	501030-0100	10mm	6	34	36	108
	501030-0120	12mm	7.1	43	59	144
	501030-0140	14mm	7.5	52	50	144
	501030-0160	16mm	8.0	58	56	152
	501030-0180	18mm	9.4	58	56	170
	501030-0200	20mm	11.2	61	65	178
	501030-0210	21mm	12.3	61	66	185
	501030-0220	22mm	13.2	61	66	185
	501030-0240	24mm	15.1	62	66	185
	501030-0260	26mm	15.9	63	66	185

	Part No.	D Ø (mm)	d1 (mm)	l1 (in)	l2 (in)	L (in)
<b>Inch</b>	501040-0040	1/2" (12.7mm)	19/64"	1-15/16"	2-1/16"	5 1/2"
	501040-0050	9/16" (14.3mm)	9/32"	2-1/16"	1-15/16"	5 1/2"
	501040-0060	5/8" (15.9mm)	5/16"	2-11/64"	2-21/64"	6"
	501040-0070	11/16" (17.5mm)	3/8"	2-1/4"	2-1/4"	6"
	501040-0080	3/4" (19.05mm)	13/32"	2-31/64"	2-33/64"	7"
	501040-0085	13/16" (20.63mm)	15/32"	2-33/64"	2-31/64"	7"
	501040-0090	7/8" (22.2mm)	17/32"	2-19/32"	2-13/32"	7"
	501040-0100	15/16" (23.8mm)	19/32"	2-43/64"	2-21/64"	7"
	501040-0110	1" (25.4mm)	5/8"	2-43/64"	2-21/64"	7"
	501040-0120	1-1/16" (27mm)	45/64"	2-9/16"	2-7/16"	7"



Powertool Recommendations (Mild Steel Material)						
Impact Wrenches	Impact Drivers	SDS Drill (Rotary)	Cordless Drill	Pillar Drill Press	Magnet Drill	
●	●	○	●	●	○	
●	●	○	●	●	○	
●	●	○	●	●	○	
●	●	×	○	●	○	
●	●	×	○	●	○	
●	○	×	○	●	○	
●	○	×	○	●	○	
●	○	×	○	●	○	
●	○	×	○	●	○	
●	○	×	○	●	○	

●	●	●	●	●	○	
●	●	●	●	●	○	
●	●	×	●	●	○	
●	○	×	●	●	○	
●	○	×	○	●	○	
●	○	×	○	●	○	
●	○	×	○	●	○	
●	○	×	○	●	○	
●	○	×	○	●	○	
●	○	×	○	●	○	

● Optimal ○ Possible (Refer to data sheet)  
× Not Recommended

**Reamer Sets**

Part No:	Set Contents
501030-3SET	Set contains: 14, 18, 22mm VersaDrive Reamers
501030-SET	Set contains: 12, 14, 18, 22, 26mm VersaDrive Reamers
501040-3SET	Set contains: 1/2, 5/8, 3/4" VersaDrive Reamers
501040-5SET	Set contains: 1/2, 5/8, 3/4, 7/8, 1 1-16" VersaDrive Reamers

