

VersaDrive Heavy Duty Impacta-Drill Taps are an industrial metalwork or fabrication tool for drilling and tapping heavy steel in one easy operation.

Primarily they are designed to be used with a reversible Magnet drill, although they can also be adapted for use with an impact wrench to enlarge and tap existing holes.

With a drill point optimised for use in fixed drilling machines like Magnetic Drills or Pillar drills, these are not recommended for use in a pistol drill. Where they are to be used with an impact wrench to enlarge and tap holes pilot drilling is recommended with a separate drill bit.



Features & Benefits

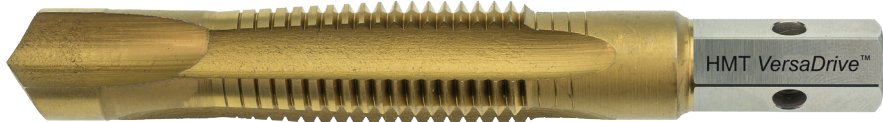
- Fast Tapping with Minimal Kickback
- Specially hardened for impact wrench use
- High grade tool steel for high accuracy & long life
- Goldmax low friction titanium coating to stop burn out
- Unique Dual-Point Starting Angle for easy alignment & fast cut
- Automatic chip clearance when Impact Tapping

RECOMMENDED FOR USE WITH:

Magnet Drills  
MultiSink

CAN ALSO BE USED WITH:

Impact Wrench  
Extension Arbor  
Morse Taper Drills



ADAPTERS



Magnet Drill Adapter  
111035-01  
Page 13



MultiSink  
601050-  
Page 80



Impact Wrench Adapter  
111130-012A  
Page 12



Extension - 300mm  
111015-300  
Page 14

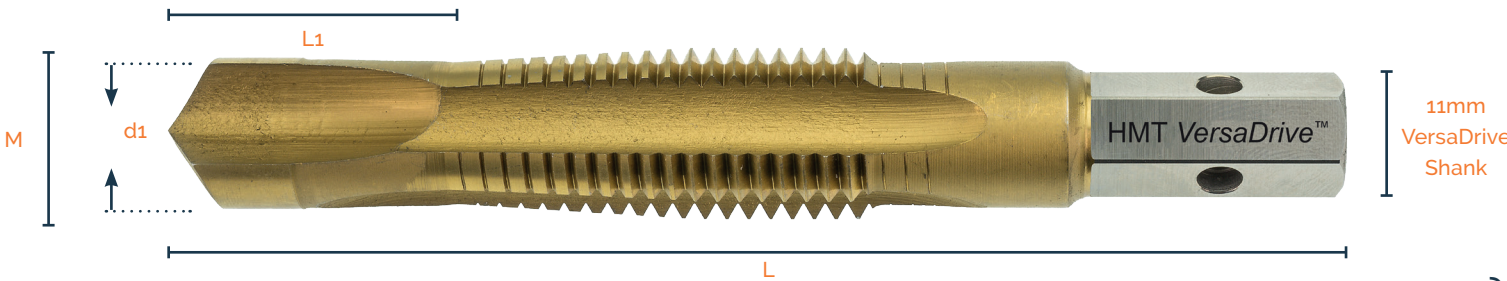


Morse Taper Arbor  
111045-  
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Quick Guide

- Correct RPM is critical for good performance on larger drill taps
- Ideal for use in drill presses and magnet drills
- For impact wrench use, pilot drilling the hole with a separate drill bit is necessary
- Use appropriate lubrication and correct RPM to achieve long tool life

Watch the video & find more info online



VersaDrive Heavy Duty Drill Taps

	Part No	M Thread Size & Pitch	d1 mm	L mm	l1 mm	Max Tapping Depth
Metric	301130-0080	M8 x 1.25	6.8	100	30	20mm
	301130-0100	M10 x 1.50	8.5	105	30	20mm
	301130-0120	M12 x 1.75	10.2	117	35	25mm
	301130-0160	M16 x 2.00	14	117	37	25mm
	301130-0200	M20 x 2.50	17.5	135	40	35mm
	301130-0240	M24 x 3.00	21	148	45	40mm

Inch	301140-0001	1/2-13 UNC	27/64	4 -23/32	1-3/8	1
	301140-0002	5/8-11 UNC	17/32	5-1/8	1-29/64	1
	301140-0003	3/4-10 UNC	21/32	5-33/64	1-37/64	1-3/8
	301140-0005	1-8 UNC	7/8	6-19/64	1-49/64	1-37/64

Impact Wrenches	Impact Drivers	SDS Drill (Rotary)	Cordless Drill	Pillar Drill Press	Magnet Drill (w. Reverse)
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Powertool Recommendations (Mild Steel Material)					
○	○	×	○	●	●
○	○	×	○	●	●
○	×	×	○	●	●
○	×	×	×	●	●
○	×	×	×	●	●
○	×	×	×	●	●

●	●	×	○	●	●
●	●	×	×	●	●
●	●	×	×	●	●
●	●	×	×	●	●

● Optimal ○ Possible (Refer to data sheet)  
× Not Recommended

VersaDrive Heavy Duty Drill-Tap Sets

Part No:	Set Contents
301130-SET1	Set contains: M12, M16, M20, M24 Heavy Duty Combi Drill-Taps
301140-SET1	Set contains: : 1/2, 5/8, 3/4, 1" UNC Combi Drill Taps

